



Thank you for purchasing the Jackpot Stainless Steel 2-1-2 head pipe assembly. We've manufactured this system using only the highest quality materials and craftsmanship. Manufactured of 100% stainless steel materials. Each system is painstakingly CNC mandrel bent, then TIG welded by hand in multiple fixtures to assure a tight tolerances and perfect fitment. Exclusive High-Flow merge collector maximizes exhaust flow, while assuring a huge reduction of radiant and residual heat. This system retains the OEM heat shields, primary pipes, and cross-over and is designed to work with both OEM and/or aftermarket mufflers. If you have any questions, please contact us at 920-423-3309 Local/Outside USA.

2014-2017 Indian 111" models - FM-40-IND Jackpot 2/1/2 head pipe

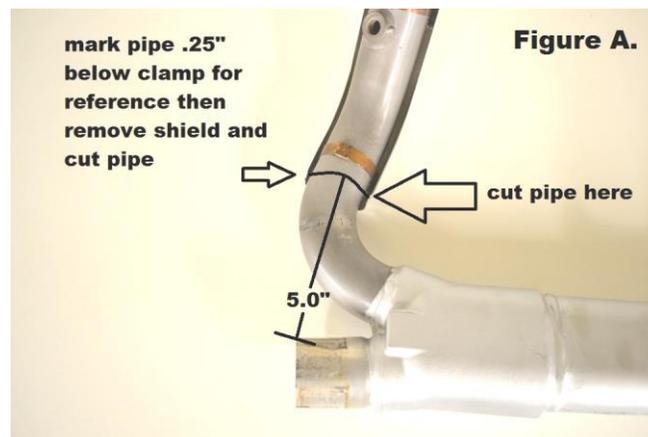
REMOVAL – OEM HEAD PIPE

Be sure all parts are cool to the touch

1. Loosen muffler heat shields & clamps, remove left and right mufflers.
2. Unplug factory O2 sensors from wiring harness, and cut zip ties that secure them.
3. Remove right side driver floorboard.
4. Remove left side under-frame crossover pipe from exhaust system.
5. Remove front & rear finned exhaust covers from engine
6. Unbolt front and rear exhaust flanges & frame bracket bolt, carefully remove head pipe assembly from engine.
7. Loosen clamp for front primary pipe and remove from the OEM head pipe assembly. This pipe & clamp will be re-used.
8. Remove O2 sensors & heat shields from the OEM head pipe, these will be re-used. The factory heat shield band clamps will need to be cut.
9. Cut rear primary pipe from OEM head pipe, refer to Figure A. It is recommended to use a cutoff wheel, do not cut the pipe too short!

INSTALLATION - FUEL MOTO -JACKPOT HEAD PIPE

1. Remove and inspect exhaust port gaskets, replace if necessary
2. Insert OEM front primary pipe into Jackpot head pipe, re-use original clamp. do not full tighten
3. Insert cut OEM rear primary pipe into Jackpot head pipe. Use supplied stainless clamp, do not fully tighten
4. Make sure front & rear primary pipes are full engaged to the Jackpot pipe and carefully install the head pipe into position, it is easiest to install the front cylinder first. Install exhaust flange nuts. Do not tighten.
5. Install frame bracket bolt, do not fully tighten
6. Install OEM left crossover pipe to Jackpot head pipe with OEM hardware.
7. Check pipe for alignment & clearance, tighten exhaust flange nuts to 99 in lbs, tighten primary clamps and frame bracket bolt.
8. Plug in O2 sensors, secure wires with zip ties
9. Install right & left mufflers
10. Carefully install rear primary heat shield using supplied clamps, install rear collector heat shield. Align shields as necessary. If shields do not align make sure primary pipes are fully seated in the Jackpot pipe and adjust if necessary.
11. Re-install right side driver's floorboard.



This Fuel Moto/Jackpot exhaust system is designed for closed course racing / competition use only and does not meet EPA and/or C.A.R.B. sound and emission legal standards.

Contact Fuel Moto for Tuning, Warranty, and/or service information at 920-423-3309. Or e-mail: info@fuelmotousa.com. Warranty is void if header wrap is installed. Do not use header wrap.

Fuel Moto

2215 Kelbe Dr., Little Chute, WI 54140

Phone: 920-423-3309 Local/Outside USA. Fax: 920-423-8373